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ORDER FOLLOW-UP BY MEANS OF "LOB"

(Auftragsüberwachung mit LOB)

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The paper describes the "LOB" (Line-of-Balance) method used in the follow-up of orders in series production and the stages of its application: drawing up production plan, divided into time periods on the basis of the delivery contracts; drawing up of tables with the respective data, and their representation in the form of graphs; determination of the internal production flow which includes several control and follow-up points, represented under the form of lattice-graphs which also contain the duration of the operations between two such points; representation of production progress under the form of column diagrams; comparing planned and achieved values.

The possibilities of applying the LOB method to follow-up orders in the production of singular items are shown.